This side with two o-ring slots is pressed against Part R1a

O-RING GROOVE
5/32" WIDE
1/8" DEEP

O-RING GROOVE
5/32" WIDE
1/8" DEEP

R6-5/32"
R4-3/8"
R6 3/4"
R7-1/2"
R0-5/64"
8 Azimuthally Space Holes 3/8" Deep Threaded

O Ring Groove
Bottom Side
R4 3/8" Inside Edge
5/32" Wide
1/8" Deep

R6-5/16", 5/32" Wide, 1/8" Deep
Both Sides

BLUMLEIN COMPONENT
PART#: R1B
PART NAME: INSIDE END CAP
PART DESCRIP: GLUE TO PART R1B
MATERIAL:ALUMINUM
DRAWN BY: TERRY RAYMOND DATE: 6/18/01
REVISED BY: TERRY RAYMOND DATE: 7/23/01
REVISED BY: ROBERT A. SCHILL, JR. DATE: 9/14/01, 9/25/01
CHECKED BY: WALKER FITZGERALD DATE: 7/20/01, 9/24/01